Instruction manual



TRAILER-TYPE ROLLER

OffSet 480-640

Self-cleaning prism roller®
Ø 45/50 cm rigid

As at: September 2018

GÜTTLER®

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EC Declaration of Conformity

Manufacturer: GÜTTLER® GmbH, Karl-Arnold-Straße 10, D-73230 Kirchheim unter Teck

Product: **Self-cleaning roller OffSet 480-640**

We hereby declare that the above mentioned product complies with all of the relevant provisions, in particular the fundamental health and safety requirements set out in the Machinery Directive 2006/42/EC

To properly implement the Directive, the following standards were used:

EN ISO 12100 Safety of machinery
General principles for design - Risk assessment and risk reduction.

Person responsible for this document:
Managing Director
Hans Güttler

73230 Kirchheim unter Teck, 1. March, 2012

Technical changes and errors excepted! Illustrations not binding!

Safety regulations

Foreword

These instructions will help you in getting to know your machine and in using it optimally for its intended purpose.

Read through the instruction manual carefully before starting up the machine and observe all operating rules listed in the manual, including all working, safety and maintenance instructions. By doing so, you will avoid hazards, reduce repair costs and downtime, and increase the reliability and service life of your machine.

Every person who is going to work with or on the machine should read the instruction manual and pay attention to it. In particular, this concerns all activities during:

- Operation (including preparation, remedying of faults in the operating sequence and servicing)
- Maintenance (maintenance and inspection)
- Transportation

GÜTTLER® will not accept any liability for any damage or malfunctions resulting from failure to comply with the operating instructions.

The manual includes a replacement parts list and a machine registration form. Our sales representatives or distributors will instruct you in operation and servicing of your machine. Following this, the machine registration form must be completed and returned to GÜTTLER®. This confirms your formal acceptance of the machine. The warranty period begins on the date of delivery, irrespective of when the machine registration form is sent.

Illustrations and information on technical data, dimensions and weights in this instruction manual are subject to change.

Handling material defects

Although the greatest care is exercised during production and assembly of this machine, damage to the material or material defects can never be ruled out entirely. In the event that material damage or material defects arise on your machines, warranty claims must be submitted via your GÜTTLER® sales representative to GÜTTLER® in Kirchheim unter Teck. It is only possible to process claims which have been correctly completed and submitted during the first 4 weeks after the occurrence of the damage.

Repairs which are going to be made by third-party firms or which are expected to require more than 2 hours of repair time must be discussed with GÜTTLER® in advance.

In the case of repairs made under the warranty where a request is made for return of the old parts, these must be cleaned, emptied and returned to GÜTTLER® within 4 weeks, accompanied by a warranty claim and a precise description of the fault. If no request is made for return of the old parts, these parts must be kept for a further period of 12 weeks until a final decision is reached.

Original GÜTTLER® replacement parts and accessories are specially designed for this machine. Replacement parts and accessories that are not supplied by us have not been checked or approved by us. Under certain circumstances, the installation or use of non-GÜTTLER® products may therefore cause a change for the worse in the predetermined structural properties of the machine and therefore have a negative impact on the safety of people and the machine itself. Consequently, only original replacement parts should be used for any repairs (reference for evidence).

If replacement parts that have not been approved by GÜTTLER® are used, the warranty entitlement for the whole machine lapses. GÜTTLER® will not accept any liability for damage or malfunctions arising from the use of non-original replacement parts.

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Safety regulations

Intended use

The machine is constructed using the latest technologies and in accordance with the relevant recognised safety regulations. However, risks of injury for the user or other persons and impairment of the machine or other property may arise during use.

The machine is only to be operated when it is in a technically perfect condition, in line with the intended purpose, taking into consideration safety and risks and following the instruction manual. Faults or damage that may endanger the safety of people or the machine must be rectified immediately. Only persons who are familiar with the machine and who have been briefed on the dangers should use, maintain, repair or transport the machine.

The machine is designed for normal use for soil cultivation in the agricultural sector. Any other or additional use is contrary to the regulations.

GÜTTLER® will not accept any liability for damage or malfunctions resulting from the machine being used contrary to the regulations.

The relevant accident prevention regulations and the other generally recognised regulations pertaining to safety, occupational health and road traffic legislation must be observed.

Consequential damage

The machine has been manufactured by GÜTTLER® with the greatest care. Nevertheless, problems may still occur when it is used for the intended purpose, due to:

- External influences
- Incorrect or inappropriate rotational, working or travel speeds
- Incorrect installation or adjustment of the machine
- Failure to follow the instruction manual
- Lack of or improper maintenance and care
- Missing, worn or broken working tools

Therefore always check your machine before and during each use to ensure it is functioning properly and correctly adjusted.

Authorised users

Only persons who have been commissioned and briefed by the operator are permitted to work on the machine. The minimum age for users is 16 years. Users must be in possession of a valid driving license. Users are responsible for third parties within the working area.

The operator must:

- Make the instruction manual accessible to the user.
- Make sure that the user has read and understood the manual.

The instruction manual forms part of the machine.

Safety equipment

For operation and maintenance of the machine you require the following protective equipment:

- Tight-fitting clothing
- Protective gloves and goggles.
- Safety shoes

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Safety regulations

Operational safety

Read all safety instructions contained in this instruction manual and all warning labels attached to the machine. Keep the warning labels in a legible condition and replace all damaged or missing labels immediately.

The machine may only be used if all protective and safety equipment, such as removable protective equipment, is in place and functioning reliably.

Check nuts and screws regularly for tightness and tighten if necessary. Check tyre pressure regularly and/or before starting work.

In the case of malfunction, stop the machine immediately and secure it.

Accident prevention

In addition to the instruction manual, the accident prevention regulations of the agricultural employers' liability insurance associations must be observed!

Road traffic safety

When driving on public roads, tracks and in public areas, it is important to observe the relevant road traffic laws.

Observe the permitted transport widths and attach the lighting, warning and protective devices. If the outside edge of the implement is more than 40 cm away from the light-emitting surfaces of the tractor's marker lights and rear lights, it is necessary to install additional marker lights to the front and to the rear. If official license plates are covered by implements, the license plates must be repeated on the machine.

Observe the transport height.

Pay attention to the permitted axle loads, tyre carrying capacities and total weights. The front axle must be loaded with at least 20% of the tractor empty weight in order to maintain adequate steerability and braking.

The handling is influenced by implements. Pay particular attention when driving around corners, consider the large overhang and the centrifugal mass of the implement.

Clean the entire machine of soil that has been picked up before driving on the public road.

Riding on the machine is strictly forbidden.

Exemption for excess width

For machines with more than 3 m transport width a certificate of exemption is required in order to drive on public roads and tracks. The conditions of the exemption certificate must be strictly observed.

Prior to use

Before each use, always check that all the screw and plug connections are tight, for example:

- Attachment of the wheels and tyres
- Attachment of the hydraulic cylinders
- The pins, forks and locking screws
- The clamp connections
- The hitch on the tractor

Pay attention to the "floating" mount of the levelling bar!

During operation

- Check the area around the machine before start-up (children). Ensure that there is sufficient visibility.
- None of the prescribed and provided protective devices may be removed.
- No one is allowed within the swing range of hydraulically-operated parts.
- Use ladders and platforms only while the machine is at a standstill. Riding on the machine during operation is strictly forbidden!

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Safety regulations

Hydraulics

The hydraulic system is under high pressure. Any damage must be rectified without delay.

Oil spurting out may lead to injuries and fires. If someone is injured, seek medical assistance immediately!

- Check all hydraulic lines for damage before first use
- Check all hydraulic lines at least once a year
- After 6 years, all hydraulic hoses must be replaced

Coupling and uncoupling

While connecting and disconnecting the machine from the hitch of the tractor there is a risk of injury. It is forbidden to stand in the area between the tractor and the machine during coupling and uncoupling!

Coupling

- Secure the machine to prevent it from rolling away.
- Make certain that the retaining latches on the folding mechanism are closed and secured against being opened unintentionally.
- Pay special attention when reversing the tractor. Standing between the tractor and the machine is forbidden.
- First attach the lower links, then the top link, and close the locks.
- Connect the machine's lighting system with the tractor's on-board electrics and check that the lights operate correctly.
- Connect the hydraulic lines.
- Lift up the machine and put the stands all the way up. Secure the stands.
- Check that the transport lock is functioning correctly. Engage the transport lock and secure it.

Uncoupling

- The machine may only be placed on flat and solid ground. Before uncoupling the attached machine, place it on the ground.
- Pull out the stands and lock them in place.
- Secure the machine to prevent it from rolling away.
- Check that the transport lock is functioning correctly. Engage the transport lock and secure it. Disconnect the hydraulic lines.
- Disconnect the plug for the lights.
- Firstly unlock and uncouple the top link, and after that the lower links.

Hydraulic connection

- The hydraulic hoses must not be connected to the tractor until the hydraulic system has been depressurised in the tractor and in the machine.
- The hydraulic system is under high pressure. Inspect all pipes, hoses and screw fittings regularly for damage and leaks.
- Repair any damage without delay. Oil spurting out may lead to injuries and fires.
- If someone is injured, seek medical assistance immediately.
- To avoid accidents caused by unauthorised persons or third parties (children, co-drivers) who may activate the hydraulics, the control units on the tractor must be secured or locked when they are not in use or in the transport position.

Operation of the hydraulic system required particular care. Incorrect operation may cause injuries to people and damage to the machine!

Climbing up on the machine

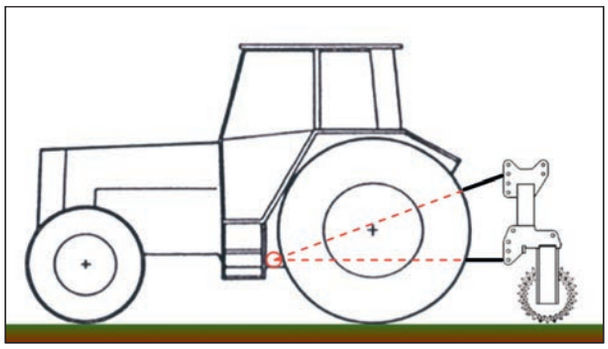
When climbing up on the machine, do not step on the tyres, the roller or other rotating parts. These could spin and you could fall and be very seriously injured.

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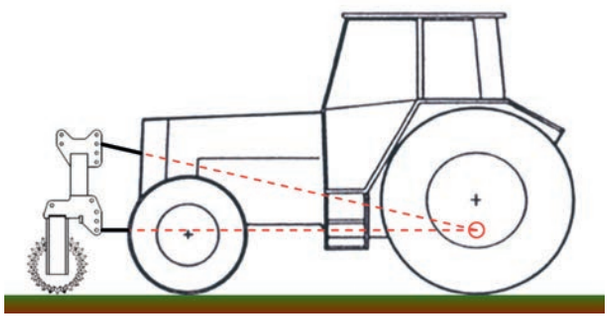
General information

Three-point kinematics

When coupling machines with a three-point hitch, you need to pay attention to the ideal pull point, the imaginary intersection point of the top link and the lower links. When the machine is in working position, the lower links must be horizontal and the top link, in the case of rear mounting, must rise up 20 to 25 cm towards the machine, or 5 to 10 cm in the case of front mounting. This means that the ideal pull point is under the rear axle.



Rear mounting in work position



Front mounting in working position

This guarantees that no tractor weight is transferred to the machine and avoids damage caused by overloading. Thus the tractor can work with full traction and minimum fuel consumption, while the steerability is maintained.

Maintenance and servicing

For maintenance and servicing work, place the machine on solid, level ground and secure it to prevent it rolling away or falling over.

Inspect the machine regularly for abrasion marks and damage, and rectify any defects that are found without delay.

Check the lighting system regularly so as not to endanger other road uses through negligence. Before working on the electrical system, the machine must be isolated from the power supply.

After cleaning the machine, check each hydraulic line for leaks and loose connections and also lubricate all the lubrication points so that no rust can form in the moving parts.

Re-tighten any screw connections that have been loosened during the servicing and maintenance work.

Do not clean new machines with a steam cleaner or high-pressure cleaner. The paintwork needs around 3 months to harden and may be damaged before this point.

Lubrication

The ball bearings and folding hinges must be greased every 10 operating hours with high pressure grease. In order to enable this, grease nipples on the ball bearings are accessible from below.

All joints and moving parts must be oiled regularly.

Re-tightening of screw connections

All screw connections must be controlled and if necessary re-tightened after every use of the machine, at the latest after 50 operating hours.

After the season

When the season comes to an end, clean the machine completely and thoroughly, and then grease all the lubrication points.

Carry out a full inspection of the machine for wear and damage. Replace missing or worn parts immediately and repair damage to the paintwork without delay.

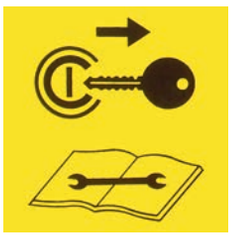
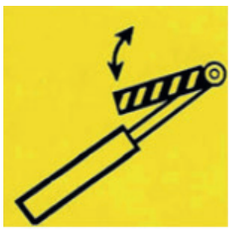
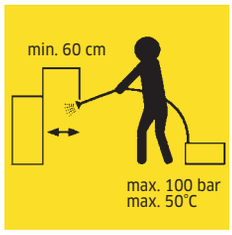
Place the machine on dry, level, solid ground and protect it from the weather. Secure the machine to prevent it rolling away or falling over.

Protect the machine against rust, particularly the piston rods of the hydraulic cylinders. Use only biological oils for spraying, such as rapeseed oil.

Do not spray oil or corrosion inhibitors on plastic or rubber parts. These parts may become brittle and break.

Technical changes and errors excepted! Illustrations not binding!

Safety symbols

Symbol	Meaning	Symbol	Meaning
	Turn off the tractor before carrying out any repairs or maintenance. Before operating the machine, read and take account of the instruction manual and safety instructions!		During operation and while coupling and uncoupling the tractor, no one is permitted in the area between the tractor and the machine!
	Cutting tools! Caution: risk of cuts!!		Pay attention to leaks: hydraulic hoses are under high pressure!
	Caution: risk of crushing! Never reach into the crushing danger area while parts may move there!		Marking of lubrication points.
	Loading hook. Clip the lifting device for loading work here!		It is forbidden to remain within the swing range of the machine during operation!
	Persons are only permitted within the danger zone if a lifting cylinder safety device is engaged.		It is forbidden to remain in the danger zone of the machine during operation.
	All screw connections must be controlled every 50 operating hours and if necessary re-tightened.		Important! Do not clean this implement with a Pressure Washer during the first 3 months!

Damaged or missing stickers must be replaced immediately!

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Operation of the machine

Function of the GÜTTLER® prism roller

The prism roller GÜTTLER® consists of two different sized ring halves which rotate against eachother and clean theirselves through their construction manner.

The grass turf is thus -and in contrary to a cylinder tube roller - not sealed, but only partially fraught. This is comparable to a hoofprint of a sheep.

This is in particular relevant in stimulating the tillering of the greenland. The post-sowing is pressed well into soil through the prism roller GÜTTLER®.

Through the different sizes of the rings both halves rotate in different speed. Thus the unsurpassed self-cleaning effect is achieved.

Selection effect

- solid underground - friable an the top
- fine earth below - best embedding of the seeds
- large soil particles on the top - protection against capping

The prism cone ends engage in the ground and thereby they cause the well known "selection effect".

Re-compaction

The prism cone ends send out the pressure in all directions, forward and backward, left and right, and that causes a great re-compaction with a high effect of depth and the seeds will get a good connection to the capillaries.

Stimulate the tillering

During the rolling of greenland and winter crops in the spring, leaf and nodes of the plants are intensively injured and the tillering is extremely stimulated because wounded rhizomes are sprouting. At the same time frozen crops are pressed on and the connection to the soil is secured.

Breaking crusts

In case of crusting after heavy rain, flood or in spring the prism roller GÜTTLER® can break them and creates the desired fine crumbly surface in existing cultures or seeding.

Through that the seedling is establishing itself, precipitation moves faster into the soil and the gas exchanges starts.

Massages crops

The prism cone ends are massaging the grassland and catch crops perfectly into the soil. Thus guarantees a very good soil contact.

Also under sown crops in existing cultures can be seeded.

Fighting against the corn borer

The corn stubbles are getting steamrolled without a previous cultivation after the harvest. The prism roller GÜTTLER® breaks and crushes the corn stubbles with 305 cone ends per square meter into the roots and the stems are splicing.

Because of the intense violations the soil-based bacteria reach into the corn stubbles and they are decomposing them. The corn borer has no chance to survive.

Because of the fast decomposition of corn stubble the pressure of fusarium is in the succeeding crop important lower.

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Machine Operation

Mounting on the tractor

The roller is attached to the lower links of the tractor. In doing so, the lower links must be made laterally rigid to prevent them from swinging sideways during attachment.

The operation of the OffSet 480-640 without Flatspring requires 1 double-acting control unit, in operation with Flatspring are required 2 double-acting control units.

Folding Out the Roller Segments

- Unlock the mechanical transport security lock through the unlocking rope.
- Start driving slowly backwards till the roller sections are fully extended.
- Unfold the roller segments with the help of the hydraulic system of the tractor downwards

Folding in the Roller Segments

- Fold in the roller segments with the help of the hydraulic system of the tractor upwards
- Start driving slowly forwards till the roller sections are fully folded in.
- Control the locking of the transportation security lock

Turning at the edge of the field

Turning at the edge of the field does require the roller to be pulled up with the regular hydraulic system, till the frontal roller sections are raised into the air.

Attention:
Please reduce speed when turning!

Road Transport

The following should be noted when driving on public roads and pathways: The pressure line of the chassis cylinder is fitted with a safety valve. This valve must be closed during transport (takes the load off the control unit, protection against accidental operation of the control unit).

Danger:
Transport lock must be inserted for road travel.





Tyre pressure

Tyre	Filling Pressure	
11,5/80-15 10 PR	2,5 bar	36 psi

A false tyre pressure is leading to tyre dammages, bad driving stability and high tyre abrasion. Therefore check the tyre pressure before every transport.

Tyre pressure can increase while operation through warming. Therefore check/ measure tyre pressure only on cold tyres.

Technical data / notices

Type	working width	transport width	tractive power	drawbar load	axle load	total weight
OffSet 480	4,80 m	2,40 m	80 PS	500 kg	2.055 kg	2.555 kg
OffSet 480 with Flatspring	4,80 m	2,40 m	140 PS	495 kg	2.455 kg	2.950 kg
OffSet 640	6,30 m	2,40 m	80 PS	440 kg	2.500 kg	2.940 kg
OffSet 640 with Flatspring	6,30 m	2,40 m	140 PS	460 kg	2.880 kg	3.320 kg

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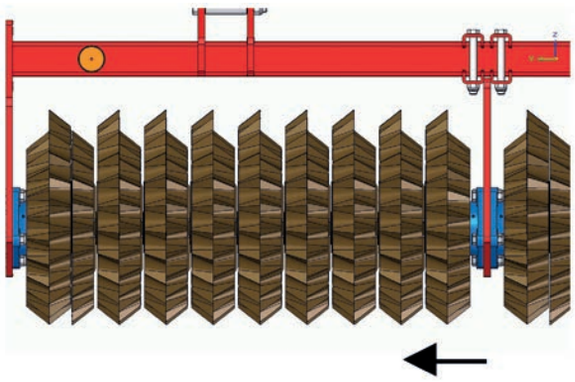
Retensioning the prism rings

During casting, which is part of the manufacturing process, prism ring develop small ridges on the lateral faces of the points of the rings, which are ground down very quickly on new roller rings. This leads to excessive play on the axle and lateral tilting, which increases wear on the roller rings.

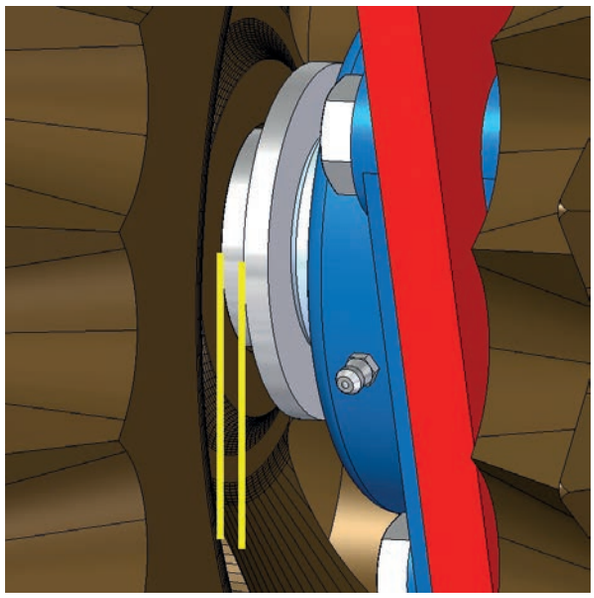
In order to minimize the lateral play of the roller rings, and therefore the amount of wear, the rings must be retensioned on the axle as soon as the lateral play exceeds 8 mm.

To do this, proceed as follows:

1. Raise the roller and push all of the roller rings to one side.



2. Check the gap between the last roller ring and the limiting disc.



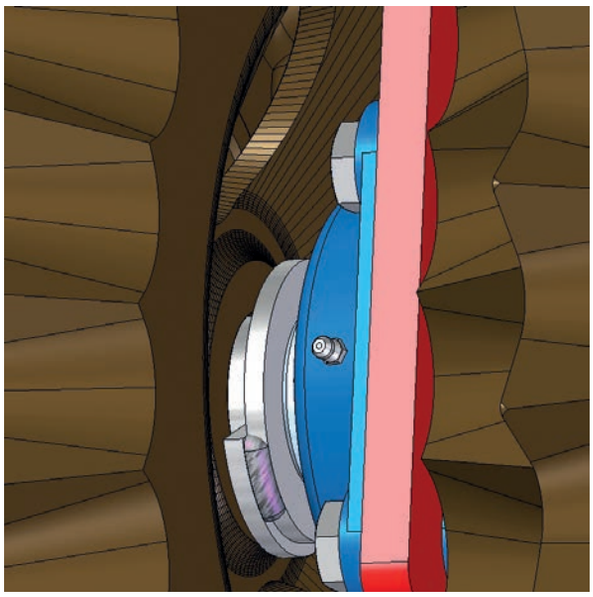
If the distance is larger than 8 mm, you should insert a shim.

3. Cut the shim in half.



<u>for prism rollers with diameter of Ø 45/50 cm:</u>
Order No. 7575 6000
(50 mm diameter axle)

4. Place the two halves of the shim into the gap and weld these to the limiting disc



5. Check regularly for lateral play.

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Long-term efficiency with maximum performance.

GÜTTLER®



Instruction manual: OffSet 480-640



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